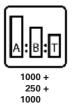


Data sheet

02S0838L

LIQUID ICE-EFFECT PAINT









NATURE OF PRODUCT:

Transparent two-component paint for reproducing an ice crystal-like effect.

PRODUCT FEATURES:

02S0838L is a decorating paint for glass substrates, characterized by excellent adhesion and aesthetically pleasing appearance:

It also adheres <u>directly</u> to plastic (ABS) and metal substrates such as steel and polished aluminum (after passivation), brass and galvanized substrates.

FIELD OF APPLICATION:

Objects, cosmetics, furniture, handicrafts.

PREPARATION OF THE PRODUCT:

Before painting, clean the substrate thoroughly, possibly by **glass flaming** (an operation always recommended to improve adhesion).

Comp. A:	02S0838L	100 Parts
Comp. B:	10555P	25 Parts
Thinner	10309P/10200D	100 Parts
Retardant	To increase crystal size, add 10304R retardant (max. 15%). It is advisable to conduct preliminary tests to determine the right amount of retardant to use.	
Pigmentation	Paint 02S0838L can be colored w (max.10%).	ith our 50100M series coloring concentrates 50100M
Adhesion	To increase adhesion, add Z.287 additive to the paint at 1 – 2% rate.	



PRODUCT SPECIFICATIONS:

TYPE OF PRODUCT:	Two-component;	
APPEARANCE OF THE FILM:	Matte effect;	
COLORS:	Clear.	
SPECIFIC WEIGHT:	0,90 Kg/l (± 0,10).	
CURING:	Drying: 30' at 20 °C or until full onset of effect	
	<i>Baking of glass and metal substrates:</i> 20'- 30' at 110 °C – 130 °C	
	<i>Baking of ABS substrates:</i> 20'- 30' at 70 °C – 80 °C;	
RECOMMENDED LAYERS:	1 - 2 coats;	
POT-LIFE:	8 hours at 20 °C;	

SAFETY REGULATIONS:

Strictly follow the instructions on the labeling and in the safety data sheet.

STORAGE CONDITIONS:

The storage room must be dry and with a temperature between +10 °C and +35 °C.

The data and information contained in this sheet are the result of our experience and accurate laboratory tests. However, since the painting process represents a set of operations that are beyond our control, they do not therefore guarantee, in any way, the final performance of the cycle.

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