

*Data sheet*

**2205L00781**

**GLASSPLUS 2K WB SHINING PAINT**



1000 ml +  
300 ml +  
200-400 ml



18 – 25" FORD 4  
at 20 °C



Ø 1.1 – 1.3 mm  
3.5 Atm  
N° of coats 2



Drying 5-10' at 20 °C  
Baked at 130-150 °C: 30'  
at 160-170 °C: 30-20'  
at 180-190 °C: 15-10'



Always close  
cans after use

**NATURE OF PRODUCT:**

Two-component glossy baked-on paint based on acrylic resins.

**FIELD OF APPLICATION:**

Glass protection and decoration paint, characterized by high gloss, adhesion, surface hardness and water resistance to perfume and cream.  
Also suitable for metal substrates.

**PREPARATION OF THE SUBSTRATE:**

The surface to be painted must be free of contaminants.  
Flaming or ionization for glass.

**PREPARATION OF THE PRODUCT:**

Comp. A	: 2205L00781	100 parts by weight
Comp. B	: CZW250 (standard)	30 parts by weight
	: CZW270 (G1 resistant)	30 parts by weight

**Mix well for few minutes until smooth, preferably with mechanical stirrer**

Diluent: **Demineralized water** 20 - 40 parts by weight

For applications on glass, add **1-3% Z.287** adhesion promoter.

**Coloring:** For matte colors, use our **PW** series water-based pastes (25% max.), to be mixed with **2205L00781** before catalysis.

For clear colors, use our **50100M/ZW300/DY80xxx** series concentrates (20% max.), to be added and mixed together with **comp. B**.

**PRODUCT SPECIFICATIONS:**

<b>TYPE OF PRODUCT</b>	: Two-component;	
<b>APPEARANCE OF THE FILM</b>	: Glossy	
<b>COLORS</b>	: Clear	
<b>SPECIFIC WEIGHT</b>	: 1,04 kg/lit ( $\pm 0,02$ )	
<b>SUPPLY VISCOSITY</b>	: 100" ( $\pm 10$ ) at 25 °C ASTM 4	
<b>DRY RESIDUE (A)</b>	: 35.5% ( $\pm 2$ )	
<b>DRYING</b>	: - <i>Drying</i>	: 5-10' at 20 °C
	: - <i>Forced Drying</i>	: 30' at 130-150 °C
		: 30-20' at 160-170 °C
		: 15-10' at 180-190 °C
<b>POT- LIFE at 20 °C</b>	: 2 hours. The pot-life decreases at higher temperature.	

**SAFETY REGULATIONS:**

Strictly follow the instructions on the labeling and in the safety data sheet.

**STORAGE CONDITIONS:**

The storage room should be dry, not exposed to the sun and with a temperature between +10 °C and +30 °C.

*The data and information contained in this sheet are the result of our experience and accurate laboratory tests. However, since the painting process represents a set of operations that are beyond our control, they do not therefore guarantee, in any way, the final performance of the cycle.*

**Rev.: 06/22**