

Data sheet

30099

PRIMER



Ø 1.1 - 1.3 mm
3.5 Atm
N° of coats 1- 2



10' - 15' at 20 °C
5' - 10' at 40°C

NATURE AND PRODUCT FEATURES:

Single-component primer based on acrylic resins.

FIELD OF APPLICATION:

Fast-drying primer/bonding agent that enables the painting of plastic substrates.

Especially suitable for Nylon (Grilamid), Cellulose Acetate, ABS, Polystyrene, Polycarbonate, PBT, Methylmethacrylate, Phenolic, PVC, PU.

The primer also demonstrates excellent adhesion on metals, including aluminum and galvanized substrates.

PREPARATION OF THE SUBSTRATE:

Plastic materials: Tumbling (for eyewear), degreasing.

Iron substrates: Remove any traces of rust and lubricants.

Aluminum: Scour with scotch-bright and degrease.

PREPARATION OF THE PRODUCT:

The product is ready for use and does not require dilution

It is possible to color the primer with our **50100M** series of concentrated dyes at the rate of 5-10% referred to 100 parts of primer.

PRODUCT SPECIFICATIONS:

TYPE OF PRODUCT	: Single-component.	
APPEARANCE OF THE FILM	: N.A.	
COLORS	: Clear	
SPECIFIC WEIGHT	: 0,91 Kg/lit ($\pm 0,02$)	
SUPPLY VISCOSITY	: 10" (± 2) ASTM 4 at 20 °C	
DRY RESIDUE	: 7,5% (± 1)	
DRYING	: - <i>Dust-free:</i>	5'-10' at 20 °C.
	: - <i>Or:</i>	15' at 20 °C
RECOMMENDED LAYERS	: 2 coats.	

NOTE:

30099 always requires overcoating.

SAFETY REGULATIONS:

Strictly follow the instructions on the labeling and in the safety data sheet.

STORAGE CONDITIONS:

In unopened and sealed packages, not exposed to the sun and kept at a temperature of +5 to +30 °C.

The data and information contained in this sheet are the result of our experience and accurate laboratory tests. However, since the painting process represents a set of operations that are beyond our control, they do not therefore guarantee, in any way, the final performance of the cycle.

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