

Data sheet

340015

SINGLE-COMPONENT ACRYLIC-VINYL CLEAR COAT



1000 ml +
50 ml
800/1000 ml



13 – 15" FORD 4
at 20 °C



Ø 1.1 – 1.3 mm
3.5 Atm
N° of coats 2



By air at 20 °C
Easy to handle 10'
baked at 70 °C: 60'



Always close
cans after use

NATURE OF PRODUCT:

Product **340015** is a single-component topcoat with the following characteristics: high gloss, excellent adhesion to plastics and vacuum metalization, excellent chemical and physical resistances.

FIELD OF APPLICATION:

Protective varnish for ABS, SAN, PP substrates (after flaming and/or primer).
Can also be used as a pre- and post-metallization clear coat in the cosmetics (packaging) industry.

PREPARATION OF THE SUBSTRATE:

Plastic materials: The surface to be painted must be clean and free of contaminants. In some cases, specific pre-treatments (tumbling, flaming) or the use of suitable adhesion primers are required. However, carry out preliminary tests or consult Vernici Caldart Laboratory.

PREPARATION OF THE PRODUCT:

Comp. A	: 340015	100 parts by weight
Comp. B (<u>if needed</u>)	: 20032C	5 parts by weight
Diluent	: 665	80 - 100 parts by weight

It is possible, in special cases to eliminate distension defects, peel, bubble formation, to replace part of the diluent with retardant **10304R**.

It is advisable to conduct preliminary tests to determine the right amount of retardant to use.

PRODUCT SPECIFICATIONS:

TYPE OF PRODUCT	: Single-component
APPEARANCE OF THE FILM	: Glossy
COLORS	: Clear
SPECIFIC WEIGHT	: 0,89 kg/lit (± 0,02)
SUPPLY VISCOSITY	: 54" (±4) at 25 °C ASTM 4
DRY RESIDUE (A)	: 28% (±1)
DRYING	: - <i>Drying</i> : 10' at room temperature - <i>Forced Drying</i> : 60' at 70 °C
RECOMMENDED LAYERS	: A cross coat

SAFETY REGULATIONS:

Strictly follow the instructions on the labeling and in the safety data sheet.

STORAGE CONDITIONS:

The storage room should be dry, not exposed to the sun and with a temperature between +10 °C and +30 °C. Once the package is opened, use within 5 days. It can react with atmospheric moisture.

The data and information contained in this sheet are the result of our experience and accurate laboratory tests. However, since the painting process represents a set of operations that are beyond our control, they do not therefore guarantee, in any way, the final performance of the cycle.

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