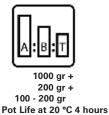


VERCAFLEX UNOMATT 1 GLOSS







N° of coats 2

n Di



at 70-80 °C: 45-60'



Always close Cans after use

NATURE OF PRODUCT:

Two-component matte polyester resin-based paint for specific applications in the helmet industry or for flexible substrates.

FIELD OF APPLICATION:

Top Coat, characterized by high opacity, high scratch resistance, direct adhesion to various plastics including ABS, polycarbonate, TPU, SBR, PVC, elasticity and excellent light and weather resistance.

PREPARATION OF THE PRODUCT:

Comp. A:	41M02980	100 parts by weight
Comp. B:	20021	20 parts by weight
Diluent:	421	10– 20 parts by weight

Repainting is possible within 24 hours of leaving the oven.

PRODUCT SPECIFICATIONS:

TYPE OF PRODUCT	: Two-component;	
APPEARANCE OF THE FILM	: Matte.	
COLORS	: Clear	
SPECIFIC WEIGHT	: 0,995 Kg/lt (± 0,02)	
SUPPLY VISCOSITY	: 30″ (±2) at 20 °C ASTM 4	
DRY RESIDUE (A)	: 41% (±2)	
DRYING	: - Drying	: 10' - 15' at 20 °C
	- Forced Drying	: 120' at 50 °C - 60 °C
	- Forced Drying	: 45' - 60' at 70 °C - 80 °C
RECOMMENDED LAYERS	: A cross coat	
POT- LIFE at 20 °C	: 4 hours at higher temperature the pot-life	



NOTE:

Always carefully close **20021** containers immediately after use. Once the package is opened, use within 5 days. It can react with atmospheric moisture.

SAFETY REGULATIONS:

Strictly follow the instructions on the labeling and in the safety data sheet.

STORAGE CONDITIONS:

The storage room must be dry and with a temperature between +10 °C and +35 °C.

The data and information contained in this sheet are the result of our experience and accurate laboratory tests. However, since the painting process represents a set of operations that are beyond our control, they do not therefore guarantee, in any way, the final performance of the cycle.

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