

533.90900

NITROFAST MATT WHITE







Ø 1.3 – 1.4 mm 2 - 3 Atm N° of coats 2/3



NATURE OF PRODUCT:

Nitro-Synthetic enamel matt finish **Properties:** -Wide application versatility -Excellent aesthetic appearance -Excellent quick drying -Easy applicability

FIELD OF APPLICATION:

General use, machine tools, industrial machinery, agricultural machinery and metal shelving

PRIMER RECOMMENDED:

View in the preparation of the support

PREPARATION OF THE SUBSTRATE:

Iron surfaces:	Remove any traces of rust, grease, calamine and humidity by means of thorough mechanical cleaning, followed by degreasing. Apply one coat of our EPOXY 2K Primer series 193 or 190 , our SINTOFLEX series 494 or 490 . After 6/12 hours apply NITRO enamel.
Aluminum:	Degreasing with organic solvents, followed by sanding. Apply a coat of EPOXY 2K Primer (series 193 or 190).
Galvanized sheet:	Pretreat with adhesion promoter Z.030 . Apply a coat of epoxy primer 193 .

PREPARATION OF THE PRODUCT:

Comp. A	:	533.90900	100 parts by weight
Thinner	:	D.525/D.535	40 - 50 parts by weight

Compatible with electrostatic application systems.







PRODUCT SPECIFICATIONS:

TYPE OF PRODUCT	Nitro-Synthetic 1K
APPEARANCE	Matt
COLOUR	White
SPECIFIC WEIGHT	1,03 Kg/l (± 0,10)
SUPPLY VISCOSITY	18' DIN 8 at 25 °C (± 2")
SOLID % - VOLUME	34% (± 2%)
SOLID % - WEIGHT	44% (± 2%)
DRYING TIME AT 20 °C.	- Dry dust-free: 15' - 20'
	- Touch-free: 2 - 3 hours
	- Complete curing: 24 h
RECOMMENDED LAYERS:	2
RECOMMENDED - DFT:	30 - 40 μm
THEORETICAL YIELD:	9,1 m²/Kg-Lt at 40 µm dry
RECOATING:	After 1-2 hours, with the same product

APPLICATION INSTRUCTIONS:

-View pictograms Page 1.

SAFETY REGULATIONS:

Strictly follow the instructions on the labeling and in the safety data sheet.

STORAGE STABILITY:

In unopened and sealed packages, kept at a temperature of +5 to +30 °C.

The data and information contained in this sheet are the result of our experience and accurate laboratory tests. However, since the painting process represents a set of operations that are beyond our control, they do not therefore guarantee, in any way, the final performance of the cycle.

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