

571.70300**NITROLUX ALUMINIUM FOR WHEELS**1000 +
350 - 50014" — 16" FORD 4
at 20 °CØ 1.3 — 1.4 mm
2 - 3 Atm
N° of coats 2/3

Hardening: 2-3 h at 20 °C

NATURE OF THE PRODUCT:

Glossy finish based on alkyds and nitrocellulose.

FIELD OF APPLICATION:

General use, machine tools, agricultural machinery, etc.

PREPARATION OF THE SUPPORT:

Iron surfaces: Remove any traces of rust, grease, calamine and humidity by means of thorough mechanical cleaning, followed by degreasing. Apply a base coat of our EPOXY 2K series 193 or 190, or our SINTOFLEX series 494 or 490. After 6/12 hours apply NITRO enamel.

Aluminum: Degreasing with organic solvents, followed by sanding. Apply a coat of our EPOXY PRIMER (series 193 or 190) or acrylic primer 793.70701.

Galvanized sheet: Apply a coat of epoxy primer 193.

PREPARATION OF THE PRODUCT:

Mix until the color and consistency are uniform. Dilute with our nitro diluent **D.525**, up to a viscosity of 15-17" Ford 4 at 20 °C.

PRODUCT SPECIFICATIONS:

TYPE OF PRODUCT:	Single-component.
APPEARANCE OF THE FILM:	Glossy
COLORS:	Silver
SPECIFIC WEIGHT:	0,98 Kg/l ($\pm 0,10$)
SUPPLY VISCOSITY:	13' DIN 8 at 20 °C ($\pm 1'$)
SOLID CONTENT (BY WEIGHT):	41% ($\pm 2\%$)
DRYING AT 20 °C:	Dust-free: 10-15' Print-free: 2-3 hours Total hardening: 24 hours
RECOMMENDED LAYERS:	Two/three coats
RECOMMENDED THICKNESS:	30 - 40 μm
THEORETICAL YIELD:	7 m ² /Kg
RECOATING:	After 1-2 hours, with the same product

SAFETY REGULATIONS:

Strictly follow the instructions on the labeling and in the safety data sheet.

The data and information contained in this sheet are the result of our experience and accurate laboratory tests. However, since the painting process represents a set of operations that are beyond our control, they do not therefore guarantee, in any way, the final performance of the cycle.