

*Data sheet***66099****1K HIGH ADHESION PRIMER**13" - 15" ASTM 4  
at 20 °CØ 1.1 – 1.3 mm  
3.5 Atm  
N° of coats 2

Drying: 1' - 15' at 20 °C

Always close  
cans after use**NATURE OF PRODUCT:**

Single-component primer based on special olefin resins.

**FIELD OF APPLICATION:**

Fast-drying primer/bonding agent that enables painting of various substrates with 2K products and UV-curing paints.

Example of materials:

- **Plastics:** ABS, PP, PET, PA, urea, Bakelite
- **Glass**
- **Metals:** chrome, nickel, tinplate, zamak, aluminum and alloys in general also deposited by PVD-SPUTTERING technique.

Example of our suitable UV products:**66UV365F – UV8L0361 - 66UV331 – 66UV298 – UV8L0003 – UV3L0045 – UV5L0010**

In addition to providing interfacial adhesion, it prepares the substrate for subsequent UV coating by eliminating fisheyes and general defects.

**PREPARATION OF THE SUBSTRATE:**

For Polypropylene and other polyolefins, flaming or other suitable material pretreatment may be required. As such, always perform preliminary tests to assess its suitability.

Cleaning and blowing for all other materials.

**PREPARATION OF THE PRODUCT:**

Component: **66099** ready to use

## PRODUCT SPECIFICATIONS:

<b>TYPE OF PRODUCT</b>	: Single-component.
<b>APPEARANCE OF THE FILM</b>	: N.A.
<b>COLORS</b>	: Clear
<b>SPECIFIC WEIGHT</b>	: 0,870 Kg/l ( $\pm$ 0,020)
<b>SUPPLY VISCOSITY</b>	: 13" ( $\pm$ 2) Astm4 at 20 °C
<b>DRY RESIDUE</b>	: 5% ( $\pm$ 1)
<b>DRYING</b>	: by air
<b>RECOMMENDED LAYERS</b>	: 2 coats

## SAFETY REGULATIONS:

Strictly follow the instructions on the labeling and in the safety data sheet.

## STORAGE CONDITIONS:

The storage room must be dry and with a temperature between +10 °C and +35 °C.

*The data and information contained in this sheet are the result of our experience and accurate laboratory tests. However, since the painting process represents a set of operations that are beyond our control, they do not therefore guarantee, in any way, the final performance of the cycle.*

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