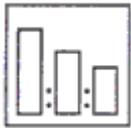


701.HS010**RECORD HS****ANTI-SCRATCH ACRYLIC CLEAR COAT**1000 ml +
500 ml +
100 ml18"- 20" FORD 4
at 20°CØ 1.2 – 1.4 mm
4-5 Atm
N° 2 coatsDrying at 20 °C: 10' – 15'
Hardening. at 60 °C: 45' – 50'**TYPE OF PRODUCT:**

2K Clear Acrylic Gloss HS with low V.O.C. This clear paint is characterised by high superficial hardness, good brightness, FULL BODY and light resistance.

FIELDS OF APPLICATION:

HS clear acrylic for partial and / or total vehicle painting. It can be applied both on matt solvent-based and matt water-based base-coats.

PREPARATION OF THE SUPPORT:

The clear **701.HS010** shall be applied on a clean and dust-free matt base-coat. The use of a dust catcher cloth is recommended.

PRODUCT PREPARATION:

Clear:	701.HS010	2 part in Vol.
B component:	CZ.711^(*) (Standard)	1 part in Vol.
Alternatively:	CZ.720 (Fast)	1 part in Vol.
Alternatively:	CZ.700 (Slow)	1 part in Vol.

^(*) Hardener and diluent must be chosen according to the environmental conditions and to the size of the piece.

After catalysis, thin the perfectly mixed blend with 10% of our thinner for **D.737 (standard)** or **D.727 (slow)** acrylics.

TECHNICAL DATA:

PRODUCT TYPE	: Bicomponent
FILM ASPECT	: Gloss.
COLORS	: Transparent.
SPECIFIC WEIGHT	: 0.98 Kg/l (± 0.05)
DELIVERED VISCOSITY	: 35" (± 3 ") ASTM 4 at 20°C
SOLID CONTENTS (A+B)	: 49% ($\pm 2\%$)
DRYING	: - <i>Dust free</i> : 10' – 15' at 20°C. : - <i>Mark free</i> : 4-5 hours at 20°C. : - <i>Forced drying</i> : 30'-40' at 60°C – 70°C
SUGGESTED LAYERS	: Two coats with 10' flash-off between coats.
SUGGESTED THICKNESS	: 40-50 μm
THEORETICAL PERFORMANCE	: 6-7 m^2/l
POT-LIFE A 20° C	: 90'. At higher temperature, pot-life decreases.

REPAINTABILITY:

Wet on wet after 10' flash-off or after complete hardening subject to sanding with P400

SAFETY STANDARDS:

Strictly comply with the prescriptions on the label and the safety sheet.

The data and information included in this sheet are based on our experience and accurate laboratory tests. However the painting process includes a set of operations which go beyond our control, thus they do not represent any guarantee whatsoever as to the final performances of the cycle itself.