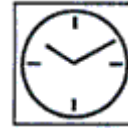


**701.HS060****RECORD PLUS HS**1000 ml +  
500 ml +18"- 20" FORD 4  
at 20 °CØ 1.2 – 1.4 mm  
3 - 4 Atm  
No. of coats 2Drying. at 20 °C: 15'  
Hardening at 60 °C: 45' – 50'**TYPE OF PRODUCT:**

Clear acrylic gloss double component HS with V.O.C. (ready-to-use product) lower than 420 gr/Lt as prescribed by the 2004/42/CE standard.

This clear paint is characterised by high brightness, full body, excellent hardness and light resistance.

**FIELDS OF APPLICATION:**

Clear acrylic UHS for partial and / or total motor vehicle painting. Applicable on both matt solvent-based and matt water-based base-coats.

**PREPARATION OF THE SUPPORT:**

**701.HS060** shall be used on clean and dust-free matt base-coat. The use of a dust catcher cloth is recommended.

**PREPARATION OF THE PRODUCT:**

Clear:	<b>701.HS060</b>	2 parts in Vol.
B component:	<b>CZ.760<sup>(*)</sup> (Standard)</b>	1 part in Vol
Or:	<b>CZ.770 (Fast)</b>	1 part in Vol.
Or:	<b>CZ.750 (Slow)</b>	1 part in Vol.

<sup>(\*)</sup> Hardener and thinner shall be chosen according to the environmental conditions and the size of the piece.

After catalysis, the product is ready-to-use. If necessary, thin the perfectly mixed blend with 5% of our thinner for acrylics **D.737 (standard)** or **D.727 (slow)**.

**TECHNICAL DATA:**

<b>PRODUCT TYPE</b>	: Bicomponent.
<b>FILM ASPECT</b>	: Gloss.
<b>COLORS</b>	: Clear.
<b>SPECIFIC WEIGHT</b>	: 0.98 Kg/l ( $\pm 0.05$ )
<b>DELIVERED VISCOSITY</b>	: 32" ( $\pm 3$ ") ASTM 4 at 25° C.
<b>SOLID CONTENTS (A+B)</b>	: 57% ( $\pm 2\%$ ).
<b>DRYING</b>	: - <i>Dust free</i> : 15' – 20' at 20 °C - <i>Mark free</i> : 5 – 6 hours at 20 °C. - <i>Forced drying</i> : 45' at 60 – 70 °C.
<b>SUGGESTED LAYERS</b>	: Two coats with 10' flash-off between coats.
<b>SUGGESTED THICKNESS</b>	: 40 – 50 micron.
<b>THEOR. OUTPUT</b>	: 7 – 8 m <sup>2</sup> /l.
<b>POT- LIFE AT 20° C</b>	: 45' – 60'. <b>At higher temperature, pot-life decreases.</b>

**REPAINTABILITY:**

Wet on wet after 10' flash-off or after complete hardening subject to sanding with P400

**SAFETY STANDARDS:**

Strictly comply with the prescriptions on the label and the safety sheet.

*The data and information included in this sheet are based on our experience and accurate laboratory tests. However the painting process includes a set of operations which go beyond our control, thus they do not represent any guarantee whatsoever as to the final performances of the cycle itself.*