

Data sheet

701.HS060

RECORD PLUS UHS 2K GLOSSY ACRYLIC CLEARCOAT



COMPANY WITH

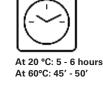
QUALITY SYSTEM CERTIFIED BY DNV 150 9001







Nº of coats 1/2 + 1



NATURE AND PRODUCT FEATURES:

UHS two-component glossy acrylic clearcoat (VOC less than 420 g/liter as required by 2004/42/EC regulations). This clearcoat is characterized by high surface hardness, excellent gloss, fullness and lightfastness.

FIELD OF APPLICATION:

UHS acrylic clearcoat for partial and/or total painting of motor vehicles. It can be used on both solvent-based and water-based matte base coats.

PREPARATION OF THE SUBSTRATE:

Clearcoat 701.HS060 is applied over a clean, dust-free matte base coat. The use of a dust-fixing cloth is recommended.

PREPARATION OF THE PRODUCT:

Comp. A:	701.HS060	2 parts by Volume
Comp. B:	CZ.760 ^(*) (Standard)	1 part by Volume
Alternatively:	CZ.770 (Fast)	1 part by Volume
	CZ.750 (Slow)	1 part by Volume

^(*) Hardener and thinner should be chosen according to environmental conditions and the size of the substrate.

After cataly	/sis, the p	product is ready to	o use.	If necessary,	, dilute the	perfectly	mixed mixture	with 5% of	our acrylic
thinner	D.737	(standard),	or	D.727	(lento),	or	alternatively	D.747	(fast).



PRODUCT SPECIFICATIONS:

TYPE OF PRODUCT	: Two-component;			
APPEARANCE OF THE FILM	: Glossy			
COLORS	: Clear			
SPECIFIC WEIGHT	: 1,00 Kg/l (± 0,05)			
SUPPLY VISCOSITY	: 32" (± 3") ASTM 4 at 25 °C			
DRY RESIDUE (A+ B)	: 57% (± 2%)			
V.O.C.	: 2004/42/CE-IIB (d)(420)420			
DRYING	: - Dry dust-free	: 10' – 15' at 20 °C		
	- Print-free	: 5 – 6 hours at 20 °C		
	- Forced Drying	: 45' at 60– 70 °C		
RECOMMENDED LAYERS	: One even coat spread + one full coat, with 2' - 10' flash off between the 2 coats			
RECOMMENDED THICKNESS : 40– 50 μm dryPOT- LIFE AT 20 °C: 45' – 60'. The pot-life decreases at higher temperatures.				

RECOATING:

Wet-on-wet after 10' flash off or after complete curing, after sanding with P400.

SAFETY REGULATIONS:

Strictly follow the instructions on the labeling and in the safety data sheet.

STORAGE CONDITIONS:

In unopened and sealed packages, kept at a temperature of +5 to +30°C.

The data and information contained in this sheet are the result of our experience and accurate laboratory tests. However, since the painting process represents a set of operations that are beyond our control, they do not therefore guarantee, in any way, the final performance of the cycle.

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