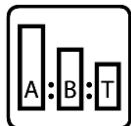


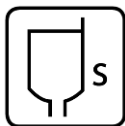
Data sheet

792.90900

WHITE ANCHOR - 2K ACRYLIC PRIMER



1000 gr +
100 gr +
400 gr



17" - 19" FORD 4
at 20 °C



Ø 1.4 - 1.5 mm
4-5 Atm
N° of coats 2



At 20 °C: 10'
At 60 °C: 30' - 40'

NATURE OF PRODUCT:

Primer based on acrylic resin and isocyanate adduct to be mixed at the time of use.

FIELD OF APPLICATION:

Industrial acrylic primer with remarkable fast drying, no sagging and no absorption of overcoated enamel. **Characterized** by excellent general adhesion on plastics of various kinds, including: **ABS, ABS - PC, PMMA**, filled Nylon ⁽¹⁾ (**PA6 - GF > 30%**), **PUR** and rigid **PVC**.

⁽¹⁾ Due to the wide variety of **PA6-GF** blends on the market, it is always recommended to conduct preliminary tests before proceeding with production.

PREPARATION OF THE SUBSTRATE:

ABS/PC, ABS, PUR, PVC, PA6-GF, PMMA: Degreasing with suitable solvents or detergents.

PP: Flaming

PREPARATION OF THE PRODUCT:

Thoroughly mix component A until the color and consistency are uniform. Then mix with component B in the ratio indicated below.

Comp. A:	792.90900	100 by weight
Comp. B:	HD431003	10 by weight
	CZ.711	10 by weight
Or ⁽²⁾	20102	10 by weight
Diluent	D.737	40 - 50 by weight

⁽²⁾ **Recommended for painting PA6-GF**

For PP Substrates:

Thoroughly mix components A and B until the color and consistency are uniform.
Then add PP activator in the ratio given below.

Comp. A:	792.90900	100 by weight
Comp. B:	CZ.711	10 by weight
Activator	PP603	50 by weight
Diluent	D.737	0 - 10 by weight

PRODUCT SPECIFICATIONS:

TYPE OF PRODUCT	: Two-component;	
APPEARANCE OF THE FILM	: Matte.	
COLORS	: White	
DENSITY Comp. (A)	: 1,75 Kg/l ($\pm 0,05$)	
SUPPLY VISCOSITY	: 23" (± 3) DIN 8 at 25 °C	
SOLID CONTENT Comp. (A)	: 72% (± 2)	
DRYING	: - <i>Dry dust-free</i>	: 10' at 20– 25 °C
	: - <i>Forced Drying</i>	: 30' – 40' at 60 °C
RECOMMENDED LAYERS	: Two coats.	
RECOMMENDED THICKNESS	: 30 - 50 μm ⁽³⁾	
THEORETICAL YIELD	: 11,1 m ² /Lt or 6,8 m ² /Kg at 40 μr dry	
POT- LIFE AT 20 °C	: 2 hours. The pot-life decreases at higher	

⁽³⁾ Calculated in non-absorbent flat surface.

Yield on mineral substrates is highly variable and depends on substrate absorption.

RECOATING:

After a minimum of 30' at 60 °C or after 4 hours at room temperature (25 °C) with Base Coat our **374 series**, or our **773 series**, or our pastels **211 – 711 – 7H1 series**.

SAFETY REGULATIONS:

Strictly follow the instructions on the labeling and in the safety data sheet.

STORAGE CONDITIONS:

The storage room must be dry and with a temperature between +10 °C and +35 °C.

The data and information contained in this sheet are the result of our experience and accurate laboratory tests. However, since the painting process represents a set of operations that are beyond our control, they do not therefore guarantee, in any way, the final performance of the cycle.

Rev.: 03/22