

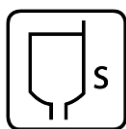
*Data sheet*

**792.90900**

**WHITE ANCHOR - 2K ACRYLIC PRIMER**



1000 gr +  
200 gr +  
200 gr



17" - 19" FORD 4  
at 20 °C



Ø 1.4 – 1.5 mm  
4-5 Atm  
N° of coats 2



At 20 °C: 10'  
At 60 °C: 30' - 40'

**NATURE OF PRODUCT:**

Primer based on acrylic resin and isocyanate adduct to be mixed at the time of use.

**FIELD OF APPLICATION:**

Industrial acrylic primer with remarkable fast drying, no sagging and no absorption of overcoated enamel. **Characterized** by excellent general adhesion on plastics of various kinds, including: **ABS, ABS – PC, PMMA**, filled Nylon <sup>(1)</sup> (**PA6 – GF > 30%**), **PUR** and rigid **PVC**.

<sup>(1)</sup> Due to the wide variety of **PA6-GF** blends on the market, it is always recommended to conduct preliminary tests before proceeding with production.

**PREPARATION OF THE SUBSTRATE:**

**ABS/PC, ABS, PUR, PVC, PA6-GF, PMMA:** Degreasing with suitable solvents or detergents.

**PP:** Flaming

**PREPARATION OF THE PRODUCT:**

Thoroughly mix component A until the color and consistency are uniform. Then mix with component B in the ratio indicated below.

Comp. A:	<b>792.90900</b>	100 by weight
Comp. B:	<b>HD431003</b>	10 by weight
	<b>CZ.711</b>	10 by weight
Or <sup>(2)</sup>	<b>20102</b>	10 by weight
Diluent	<b>D.737</b>	40 - 50 by weight

<sup>(2)</sup> **Recommended for painting PA6-GF**

**For PP Substrates:**

Thoroughly mix components A and B until the color and consistency are uniform.  
Then add PP activator in the ratio given below.

Comp. A:	<b>792.90900</b>	100 by weight
Comp. B:	<b>CZ.711</b>	10 by weight
Activator	<b>PP603</b>	50 by weight
Diluent	<b>D.737</b>	0 - 10 by weight

**PRODUCT SPECIFICATIONS:**

<b>TYPE OF PRODUCT</b>	: Two-component;	
<b>APPEARANCE OF THE FILM</b>	: Matte.	
<b>COLORS</b>	: White	
<b>DENSITY Comp. (A)</b>	: 1,75 Kg/l ( $\pm 0,05$ )	
<b>SUPPLY VISCOSITY</b>	: 23" ( $\pm 3$ ) DIN 8 at 25 °C	
<b>SOLID CONTENT Comp. (A)</b>	: 72% ( $\pm 2$ )	
<b>DRYING</b>	: - <i>Dry dust-free</i>	: 10' at 20– 25 °C
	: - <i>Forced Drying</i>	: 30' – 40' at 60 °C
<b>RECOMMENDED LAYERS</b>	: Two coats.	
<b>RECOMMENDED THICKNESS</b>	: 30 - 50 $\mu\text{m}$ <sup>(3)</sup>	
<b>THEORETICAL YIELD</b>	: 11,1 m <sup>2</sup> /Lt or 6,8 m <sup>2</sup> /Kg at 40 $\mu\text{r}$ dry	
<b>POT- LIFE AT 20 °C</b>	: 2 hours. The pot-life decreases at higher	

<sup>(3)</sup> Calculated in non-absorbent flat surface.

Yield on mineral substrates is highly variable and depends on substrate absorption.

**RECOATING:**

After a minimum of 30' at 60 °C or after 4 hours at room temperature (25 °C) with Base Coat our **374 series**, or our **773 series**, or our pastels **211 – 711 – 7H1 series**.

**SAFETY REGULATIONS:**

Strictly follow the instructions on the labeling and in the safety data sheet.

**STORAGE CONDITIONS:**

The storage room must be dry and with a temperature between +10 °C and +35 °C.

*The data and information contained in this sheet are the result of our experience and accurate laboratory tests. However, since the painting process represents a set of operations that are beyond our control, they do not therefore guarantee, in any way, the final performance of the cycle.*

**Rev.: 03/22**