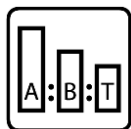


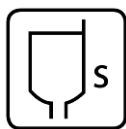
Data sheet

794.90901

**LANDER
WHITE ACRYLIC FILLER PRIMER**



1000 +
130 +
250 - 300



18" - 26" FORD 4
at 20 °C



Ø 1.4 - 1.8 mm
4-5 Atm
N° of coats 2



At 20 °C: 15'
At 70 °C: 30' - 40'

NATURE OF PRODUCT:

Filler primer based on acrylic resins and isocyanate adduct to be mixed at the time of use.

FIELD OF APPLICATION:

General-purpose industrial acrylic filler primer: machine tools, metalwork, industrial bodywork, plastics. It can be used directly on the substrate, as it offers excellent general adhesion. Excellent dry sandability.

PREPARATION OF THE SUBSTRATE:

- **Iron surfaces:** SA2 sandblasting, or degreasing with solvents followed by thorough sanding.

Aluminum: Light sandblasting, alternatively sanding or thorough buffing with Scotch-Brite followed by degreasing with solvent.

- **Fiberglass; PUR:** Degreasing with solvents followed as needed by sanding.

- **PVC/ABS:** Degreasing with suitable solvents.

- **PA6 - GF30 (1):** Flaming or, degreasing with solvent followed by sanding if necessary.

(1) Given the wide variety of composites on the market, preliminary testing is always recommended before moving to large-scale production.

PREPARATION OF THE PRODUCT:

Thoroughly mix component A until the color and consistency are uniform. Then mix with component B in the ratio shown below.

		<u>By weight</u>	<u>Volume</u>
Comp. A:	794.90901	100 parts	5 parts
Comp. B:	CZ.265	13 parts	1 part

Dilute the perfectly blended mixture with 20-30% of our D.219 or D.737 thinners to the desired viscosity.

PRODUCT SPECIFICATIONS:

TYPE OF PRODUCT	: Two-component;
APPEARANCE OF THE FILM	: Matte.
COLORS	: White
DENSITY (Comp. A)	: 1,63 Kg/l ($\pm 0,05$)
SUPPLY VISCOSITY	: 38" (± 6 ") DIN 8 at 25
SOLID CONTENT (Comp. A)	: 77% (± 2 %)
DRYING	: - <i>Dry dust-free</i> : 10' at 15 °C - 25 °C : - <i>Forced Drying</i> : 30' - 40' at 70 °C
RECOMMENDED LAYERS	: Two - three
RECOMMENDED THICKNESS	: 40-90 μ m dry
POT- LIFE AT 20 °C	: 2h. The pot-life decreases at higher temperatures.
THEORETICAL YIELD	: 8,9 m ² /lt or 5,9 m ² /kg at 60 μ m dry.

RECOATING:

Wet-on-wet or after drying, after light sanding of the film to ensure good adhesion of the top coat.

SAFETY REGULATIONS:

Strictly follow the instructions on the labeling and in the safety data sheet.

STORAGE CONDITIONS:

The storage room must be dry and with a temperature between +10 °C and +35 °C.

The data and information contained in this sheet are the result of our experience and accurate laboratory tests. However, since the painting process represents a set of operations that are beyond our control, they do not therefore guarantee, in any way, the final performance of the cycle.

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