

984.70700**RETYLER****TEXTURE PAINT FOR BUMPERS ANTHRACITE GREY**1000 ml +
300 ml20-22" ASTM 4
at 25 °CØ 1.4 – 1.8 mm
3.5 Atm
N° of coats 2Flash off: 5' -10' at 20°C
Baking: 10' at 60°C-70°C**TYPE OF PRODUCT:**

Acrylic resin-based monocomponent paint with texturized effect, good adhesion power on plastic materials of different nature (ABS, stiff polyurethane, polycarbonate, polyester reinforced with fiberglass), fast drying and good resistance to weather conditions.

FIELDS OF APPLICATION:

This paint is used in body shops and industry to refresh plastic or plastic reinforced with incorporated fiberglass bleached by time.

PREPARATION OF THE SUPPORT:

The support shall be free from any superficial contaminant (grease, oxidation, wax residuals, polishing waxes, galvanic bath wastes, etc.). Therefore it shall be treated by means of proper cleaning tools.

PREPARATION OF THE PRODUCT:

Mix until getting uniform color and consistency

A component : **984.70700**

100 parts in weight

Thinner : **D.525/D.727**

30 parts in weight

Thinning depends on the embossing you want to get.

TECHNICAL DATA:

TYPE OF PRODUCT	: Monocomponent	
FILM ASPECT	: Matt tex	
COLORS	: Anthracite grey	
SPECIFIC WEIGHT	: 1.15 Kg/l (\pm 0.05)	
DELIVERED VISCOSITY	: 14" (\pm 5") at 20 °C FORD 8	
SOLID CONTENTS	: 52% (\pm 2).	
DRYING	: - <i>Dust free</i>	: 5' - 10'.
	: - <i>Forces drying</i> ⁽¹⁾	: 10' at 60°C-70°C
SUGGESTED LAYERS	: Two coats	
SUGGESTED THICKNESS	: 30 – 50 μ m	
REPAINTABILITY	: After 2 – 3 hours at room temp.	

⁽¹⁾ *The product dries even at room temperature*

SAFETY STANDARDS:

Strictly comply with the prescriptions on the label and the safety data sheet.

The data and information included in this sheet are based on our experience and accurate laboratory tests. However the painting process includes a set of operations which go beyond our control, thus they do not represent any guarantee whatsoever as to the final performances of the cycle itself.