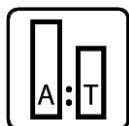


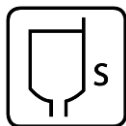
Data sheet

994.11014

BEIGE TOPFLEX - WASH PRIMER *(New Formulation)*



1000 +
1000 +



18" - 20" FORD 4
at 20 °C



Ø 1.4 – 1.8 mm
4-5 Atm
N° of coats 2



At 20 °C: 20' - 30'
At 60 °C: 10' - 15'

NATURE OF PRODUCT:

Two-component anticorrosive primer made of polyvinyl butyral and epoxy resins with excellent adhesion qualities.

FIELD OF APPLICATION:

Primer for general use, car bodywork, carpentry, metal furniture, fixtures, etc.

Can be applied with direct adhesion to: iron, galvanized iron, aluminum and Zama.

Recoating: Recoatable with most of the finishes on the market.

Recoating with nitro enamels is not recommended.

PREPARATION OF THE SUBSTRATE:

- **Iron surfaces:** Remove all traces of rust, grease and moisture by thorough mechanical cleaning, followed by degreasing with solvents.
- **Aluminum:** Carry out sanding treatment, degrease with solvents and then paint immediately.
- **Galvanized sheet:** Sand or scour, and degrease with solvent.

PREPARATION OF THE PRODUCT:

Comp. A: **994.11014** 100 parts by weight or volume

Diluent: **D.994** 100 parts by weight or volume

PRODUCT SPECIFICATIONS:

TYPE OF PRODUCT	: Single-component.	
APPEARANCE OF THE FILM	: Matte.	
COLORS	: Beige	
SPECIFIC WEIGHT	: 1 Kg/l ($\pm 0,05$)	
SUPPLY VISCOSITY	: 12" ± 2 DIN 8 at 25 °C	
DRY RESIDUE	: 36.5% (± 2)	
DRYING AT 20 °C.	- <i>Dry dust-free</i>	: 5' – 10'
	- <i>Drying</i>	: 20' – 30' at 20 °C
	- <i>Forced Drying</i>	: 10' – 15' at 60 °C
RECOMMENDED LAYERS	: A cross coat	
RECOMMENDED THICKNES	: 15 - 20 μm	
THEORETICAL YIELD	: 14 m ² /Lt-Kg at 20 μm	

RECOATING:

Wet-on-wet after 20 to 60 minutes at 20 °C with fast-drying enamels, polyurethane epoxies and 2K acrylics. Overcoating with nitro enamels, nitrosynthetics and base coat is not recommended.

SAFETY REGULATIONS:

Strictly follow the instructions on the labeling and in the safety data sheet.

STORAGE CONDITIONS:

In unopened and sealed packages, kept at a temperature of +5 to +30 °C.

The data and information contained in this sheet are the result of our experience and accurate laboratory tests. However, since the painting process represents a set of operations that are beyond our control, they do not therefore guarantee, in any way, the final performance of the cycle.

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