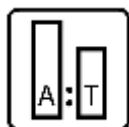


Data sheet

994.90100

**BLACK MONOFLEX
HIGH ADHESION PRIMER**



1000 +
800 - 1000 +



16" - 17" FORD 4
at 20 °C



Ø 1.4 - 1.5 mm
4-5 Atm
N° of coats 2



At 20 °C: 20' - 30'
At 60 °C: 10' - 15'

NATURE OF PRODUCT:

Very fast-drying single-component anticorrosive primer based on vinyl and epoxy resins with excellent adhesion qualities.

FIELD OF APPLICATION:

General purpose anchor primer: carpentry, metal furniture, fixtures, etc.
Excellent direct adhesion on: Iron, Galvanized Iron, Aluminum.

PREPARATION OF THE SUBSTRATE:

- **Iron surfaces:** Remove all traces of rust, grease and moisture by thorough mechanical cleaning, followed by degreasing with solvents.
- **Aluminum:** Carry out sanding treatment, degrease with solvents and then paint immediately.
- **Galvanized sheet:** Sand or pad and degrease with solvent.

PREPARATION OF THE PRODUCT:

Comp. A: **994.90100** 100 parts by weight
Diluent: **D.525 / D.535** 80 - 100 parts by weight

Up to 5% retardant 10063P can be added, if needed.

PRODUCT SPECIFICATIONS:

TYPE OF PRODUCT	: Single-component.	
APPEARANCE OF THE FILM	: Matte	
COLORS	: Black	
SPECIFIC WEIGHT	: 0,97 Kg/l (\pm 0,05)	
SUPPLY VISCOSITY	: 11" \pm 2 DIN 8 at 25 °C	
DRY RESIDUE	: 35% (\pm 2)	
DRYING AT 20 °C.	- <i>Dry dust-free</i>	: 5' – 10'
	- <i>Drying</i>	: 20' – 30' at 20 °C
	- <i>Forced Drying</i>	: 10' – 15' at 60 °C
RECOMMENDED LAYERS	: A cross coat	
RECOMMENDED THICKNES	: 20 micron	
THEORETICAL YIELD	: 14 m ² /Lt-Kg at 20 micron	

RECOATING:

Wet-on-wet after 20 to 60 minutes at 20 °C with fast-drying enamels, polyurethane epoxies and 2K acrylics. Overcoating with nitro enamels, nitrosynthetics and base coat is not recommended.

SAFETY REGULATIONS:

Strictly follow the instructions on the labeling and in the safety data sheet.

STORAGE CONDITIONS:

In unopened and sealed packages, kept at a temperature of +5 to +30 °C.

The data and information contained in this sheet are the result of our experience and accurate laboratory tests. However, since the painting process represents a set of operations that are beyond our control, they do not therefore guarantee, in any way, the final performance of the cycle.

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