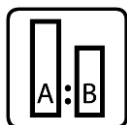


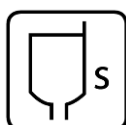
*Technical Data Sheet*

# ACQ204

## IDROMATT VELLURE NEW



1000 ml +  
200 ml +  
100-200 ml



≈25-40" ASTM 4  
at 25 °C



Ø 1.1 – 1.3 mm  
3.5 atm  
No. of coats 1-2



30 minutes at 70-80 °C

### PRODUCT DESCRIPTION:

A colourless, matt, water-based varnish made from polyester resins, offering good flexibility and scratch resistance.

### APPLICATIONS:

Suitable as a protective coating for items made of ABS, SAN, PC, PVC and, following flame treatment, PP.

### SURFACE PREPARATION:

The substrate must be free from any surface contaminants and should therefore be treated using appropriate cleaning methods.

### PRODUCT PREPARATION:

Component A: **ACQ204**            100 parts by weight

Component B : **CZW707**        20 parts by weight

Thinner: **Water**                10-20 parts by weight

To prepare the product, add the hardener and mix thoroughly, preferably using a mechanical stirrer for a few minutes, then dilute with water.

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**PRODUCT SPECIFICATIONS:**

<b>PRODUCT TYPE</b>	: Two-components.	
<b>FILM APPEARANCE</b>	: Matt.	
<b>COLOURS</b>	: Transparent.	
<b>SPECIFIC GRAVITY</b>	: 1.07 kg/l ( $\pm$ 0.02)	
<b>SUPPLY VISCOSITY</b>	: N/A	
<b>SOLID CONTENT</b>	: 34% ( $\pm$ 2)	
<b>DRYING TIME</b>	: - <i>drying</i>	: 5–10 minutes at 20 °C.
	: - <i>Forced drying</i>	: 30 minutes at 70–80 °C.
<b>RECOMMENDED COATS</b>	: One cross-coat.	

**STORAGE CONDITIONS:**

**ACQ204** : 12 months in sealed containers not exposed to sunlight (Max. Temp. 30°C)

**NOTES:**

Always close **CZW707** containers tightly immediately after use; once the package is opened, use within 5 days. May react with atmospheric moisture.

**SAFETY PRECAUTIONS:**

Strictly adhere to the instructions on the label and in the safety data sheet.

*The data and information contained in this sheet are based on our experience and thorough laboratory tests. However, as the varnishing process involves a series of operations beyond our control, they do not in any way constitute a guarantee of the final performance of the process itself.*

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