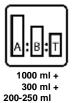


# GLASSCRYL 2K WB MATTE PAINT HCR





Ø 1.1 - 1.3 mm 3.5 atm Number of coats: 2





# NATURE OF PRODUCT:

Two-component water-based matte clearcoat.

## FIELD OF APPLICATION:

Protective paint and glass decoration.

# **PREPARATION OF THE SUBSTRATE:**

The surface to be painted must be free of contaminants. Glass flaming where needed.

#### **PREPARATION OF THE PRODUCT:**

Comp. A	: ACQ560	100 parts by weight		
Comp. B	: CZW707	30 parts by weight		
Mix well for few minutes until smooth, preferably with mechanical stirrer				
Diluent: Demineralized water		20 - 25 parts by weight		

For applications on glass, add 1-2% of ZW250 or Z.287 adhesion promoter.

Coloring: ACQ560 paint can be colored with our 50100M / ZW300 / DY80xxx (transparent colors) max. 20%. It is very important to mix the dyes with the paint at the time of catalysis in order to avoid possible precipitation of the dye.

For matte colors, use our **PW** series water-based pastes (25% max.), to be mixed with **ACQ560** before catalysis.



#### **PRODUCT SPECIFICATIONS:**

TYPE OF PRODUCT	: Two-component;	
APPEARANCE OF THE FILM	I: Matte.	
COLORS	: Clear	
DRYING	: - Drying	: 15' at 25 °C
	- Drying	: Min. 60' – 50/60 °C Max. 10' 200 °C
RECOMMENDED LAYERS	: 2 coats.	
POT- LIFE at 20 °C	: 2 hours at 20 °C. The pot-life decreases at higher temperature	

#### **SAFETY REGULATIONS:**

Strictly follow the instructions on the labeling and in the safety data sheet.

## **STORAGE CONDITIONS:**

The storage room should be dry, not exposed to the sun and with a temperature between +10 °C and +30 °C. Always carefully close containers of **CZW707** immediately after use. Once the package is opened, use within 5 days. It can react with atmospheric moisture.

The data and information contained in this sheet are the result of our experience and accurate laboratory tests. However, since the painting process represents a set of operations that are beyond our control, they do not therefore guarantee, in any way, the final performance of the cycle.

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