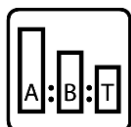


*Data sheet*

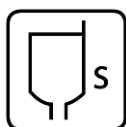
## SERIES 7H1

## K.7H1

# ELITE GLOSSY UHS-CONVERTER ACRYLIC UHS



1000 ml +  
500 ml +  
0 - 50 ml



17" - 20" FORD 4  
at 20 °C



Ø 1.2 - 1.4 mm  
2 - 3 Atm  
No. of coats 2



At 20°C: 24 - 36 hours  
At 60°C: 50' - 60'

### NATURE AND PRODUCT FEATURES:

Ultra high solid glossy acrylic enamels made of acrylic-polyester resins and isocyanic adduct to be mixed at the time of use.

### FIELD OF APPLICATION:

Car bodywork (the ready-to-use product falls within the limits of Legislative Decree No. 161 of 2006) and industrial field; it can also be used when finishes with high aesthetic appearance or significant external resistance features are required.

### PREPARATION OF THE SUBSTRATE:

The product requires the first application of a primer of **epoxy 193** or **acrylic 794** series.

### PREPARATION OF THE PRODUCT:

Thoroughly mix **component A** until the color and consistency are uniform. Then mix with **component B** in the ratio indicated below.

Comp. A:	<b>K.7H1 + Coloring tints</b>	100 parts by weight/volume
Comp. B:	<b>CZ.711 (Standard)</b>	50 parts by weight/volume
Alternatively:	<b>CZ.720 (Fast)</b>	50 parts by weight/volume
	<b>CZ.700 (Slow)</b>	50 parts by weight/volume

After catalysis, the product is ready to use. If necessary, thin the perfectly stirred mixture with 5% of our acrylic thinner **D.747 Fast**, **D.737 Standard** or **D.727 Slow**.

**In order to obtain maximum resistance to light and bad weather, we recommend adding 2% of Z.288 Anti UV additive.**

## PRODUCT SPECIFICATIONS:

TYPE OF PRODUCT	: Two-component
APPEARANCE OF THE FILM	: Glossy
COLORS	: Miscellaneous (see ready-made dye pack)
DENSITY	: 1,015 Kg/l ( $\pm 0,05$ )
SUPPLY VISCOSITY	: 16" ( $\pm 3$ ") DIN 8 at 20 °C
SOLID CONTENT (Comp. A)	: 65% ( $\pm 3$ %)
V.O.C.	: 2004/42/CE-IIB (d)(420)420
DRYING	: - <i>Dust-free</i> : 30' - 40' - <i>Touch-dry</i> : 7h - 8h - <i>Drying</i> : 24 - 36 hours at 20 °C - <i>Forced Drying</i> : 60' at 60 - 70 °C
RECOMMENDED LAYERS	: A crossed coat
RECOMMENDED THICKNESS	: 40 - 50 $\mu\text{m}$
THEORETICAL YIELD <sup>(1)</sup>	: 10 m <sup>2</sup> /Lt or 9,1 m <sup>2</sup> /Kg at 50 $\mu\text{m}$ dry
POT-LIFE AT 20 °C	: 3 hours. The pot-life decreases at higher temperatures

<sup>(1)</sup> In 70/30 ratio with **P.900**.

## RECOATING:

After 12 hours minimum. When the film has completely hardened, the surface to be painted must be lightly sanded.

## SAFETY REGULATIONS:

Strictly follow the instructions on the labeling and in the safety data sheet.

## STORAGE CONDITIONS:

The storage room must be dry and with a temperature between +10°C and +35°C.

*The data and information contained in this sheet are the result of our experience and accurate laboratory tests. However, since the painting process represents a set of operations that are beyond our control, they do not therefore guarantee, in any way, the final performance of the cycle.*

Rev.: 08/22