

Data sheet

**Series EFT**

**K.EFT**

## CONVERTER FOR EFT

### NATURE OF PRODUCT:

Two-component paint product based on special synthetic resins and film-forming resins.

### FIELD OF APPLICATION:

Elongation resin for EFT.

### HOW TO USE:

All **EFTs**, except for **EFT.990**, can be color-modified if necessary to achieve a sample shade. This is done by the addition of **Predisol** series dyes up to a maximum of 5% by weight.

If, for colorimetric requirements, the dosage of **Predisol** exceeds 5%, **K.EFT** should be added at a ratio of 1:4 to the amount of dye added to balance the pigment-resin ratio.

EFT.	Predisol	K.EFT
100	0 - 5	Not necessary
100	5 - 10	20
100	10 - 15	40
100	15 - 20	60

**NB:** Additions above 20% are not recommended.

The resulting product of the **EFT** mixture. **Predisol** and **K.EFT** should be catalyzed at 5% by weight with **CZ.678** or **CZ.711**, depending on the nature of the substrate as specified in the TDS of the **EFT** series.

### PRODUCT SPECIFICATIONS:

<b>TYPE OF PRODUCT</b>	: Two-component;	
<b>APPEARANCE OF THE FILM</b>	: Satin	
<b>COLORS</b>	: Colorless	
<b>DENSITY</b>	: 0,90 Kg/l (± 0,02)	
<b>SUPPLY VISCOSITY</b>	: 11" (± 2) ASTM 4 at 20 °C	
<b>SOLID CONTENT</b>	: 5% (± 1)	
<b>DRYING</b>	: - <i>Dry dust-free</i>	: 3' – 5'
	: - <i>Print-free</i>	: 10' at A.T.
	: - <i>Curing</i>	: 40' at 50 °C – 60 °C.

### STORAGE:

Store at temperatures between +5 to +30 °C.

### SAFETY REGULATIONS:

Strictly follow the instructions on the labeling and in the safety data sheet.

*The data and information contained in this sheet are the result of our experience and accurate laboratory tests. However, since the painting process represents a set of operations that are beyond our control, they do not therefore guarantee, in any way, the final performance of the cycle.*

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