

Data sheet

PP603

PRIMER FOR PLASTICS

RECORD
ITALIAN CAR REFINISHING



Ø 1.1 - 1.3 mm
3.5 Atm
N° of coats 2



10' - 15' at 20 °C
5' - 10' at 40 °C

NATURE AND PRODUCT FEATURES:

Single-component primer based on modified polyolefins for plastics.

FIELD OF APPLICATION:

Ready-to-use, fast-drying primer that enables the painting of plastic substrates. Particularly suitable for polypropylene and polyethylene.

PREPARATION OF THE SUBSTRATE:

Thoroughly clean the surface to be treated to remove any trace of contaminant or dirt by degreasing with water-based or solvent-based solutions.

In order to obtain the maximum level of adhesion on PP and PE we recommend the flaming treatment.

PREPARATION OF THE PRODUCT:

The product is ready to use and requires no dilution.

PRODUCT SPECIFICATIONS:

TYPE OF PRODUCT	: Single-component.	
COLORS	: Clear	
SPECIFIC WEIGHT	: 0,88 Kg/l (± 0,02)	
SUPPLY VISCOSITY	: 10" (± 2) ASTM 4 at 20 °C	
DRY RESIDUE	: 7,5% (± 1)	
V.O.C.	: 2004/42/CE-IIB (a)(850)850	
DRYING	: - <i>Dry dust-free</i>	: 5' - 10' at 20 °C.
	: - <i>Curing</i>	: 15 at 20 °C;
RECOMMENDED LAYERS	: 2 coats	
RECOMMENDED THICKNES	: 5 - 8 µm dry	

NOTE:

The primer always requires overcoating.
Repaint after 5'-10' at room temperature and within 30 minutes.

STORAGE CONDITIONS:

In unopened and sealed packages, kept at a temperature of +5 to +30 °C.

The data and information contained in this sheet are the result of our experience and accurate laboratory tests. However, since the painting process represents a set of operations that are beyond our control, they do not therefore guarantee, in any way, the final performance of the cycle.

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