

*Data sheet***Z.512****VINYL ADDITIVE****NATURE AND PRODUCT FEATURES:**

Vinyl resins in solution.

FIELD OF APPLICATION:

Additive to be used in addition to **Series 190** and **193** epoxy primers to obtain epoxy-vinyl primers.

PREPARATION OF THE PRODUCT:

Comp. A :	Primers Series 190- 193	1000 gr
Vinyl additive:	Z.512	100 gr

Mix carefully (possibly with a stirrer) making sure the additive is evenly mixed.

The catalysis ratio of the finished product remains at 20% by weight with the relevant hardeners, however, considering only the **190** or **193** starting ratio (therefore, the ratio of the finished product, is to be considered at 18% by weight).

NOTE:

Recommended only for addition on finished products not converters.

In case there is a need to add it to a converter, contact *Caldart R&D Laboratory*.

STORAGE CONDITIONS:

The storage room must be dry and with a temperature between +10 °C and +35 °C.

SAFETY REGULATIONS:

Strictly follow the instructions on the labeling and in the safety data sheet.

The data and information contained in this sheet are the result of our experience and accurate laboratory test. However, since the painting process represents a set of operations that are beyond our control, they do not therefore guarantee, in any way, the final performance of the cycle.

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